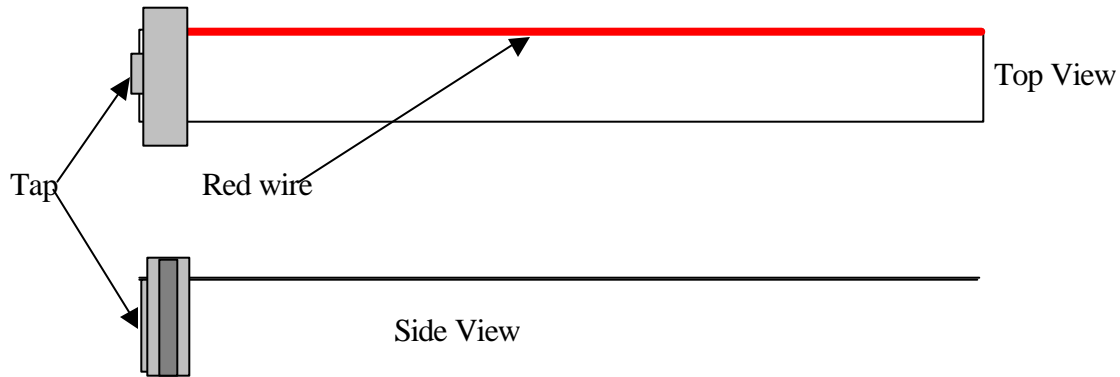


TS-110

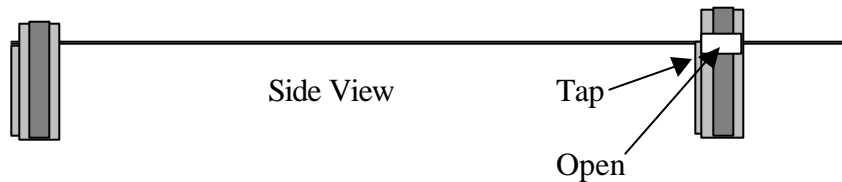
Serial Data and Power Interface Cable

How to make the cable that is mounted between the TS-110 2*5 pin male shrouded header and INSIDE's COM2 Serial Port on the SBC directly or the COM1 Serial Port on INSIDE's PanelLink Receiver Board.

1. Cut a 10-wire flat ribbon cable to 18" (or any other length that the customer wanted)
2. Mount a 2*5 pin female IDC Connector on the one end (see drawing below)



3. Slide a second connector over the other end, but leave it non-attached, to allow the customer to mount this connector at the length he wants and cut the cable.



That's it. Pack it up and ship it. You're done!